

CUT STEEL TO LENGTH AND MARK LINES AT SHOWN DIMENSIONS  
 WORK FROM THE CENTER TOWARD THE ENDS  
 CLAMP STEEL IN BENCH VISE AS SHOWN, THE FIRST BEND IS INDICATED BELOW  
 SLIDE PIPE OVER STAINLESS TO HELP BEND AFTER IT HAS BEEN HEATED FOR A FEW MINUTES  
 THE BOTTOM RACK WILL HOLD WELL OVER 5 LBS OF MEAT ALONE  
 HAVE SOMEONE EXPERIENCED WITH WELDING ADD ON THE TOP RACK

